

Information Data Sheet

COLOROBIA ITALIA S.P.A.		HCE--000001	
Date of printing	: 15.12.2025	Date of issue	: 02.11.2024
		Version	: 1.3

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by
Commission Regulation (EU) 2020/878 - Italy

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HCE--000001
Product code : 000000000010061339
Other means of identification : HCE--000001-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Third firing decoration in the glass/ceramics/porcelain sectors

Uses advised against	Reason
Not recommended for aerosol or spray use.	Improper use would result in exposure to respirable fraction crystalline silica.

1.3 Details of the supplier of the safety data sheet

COLOROBIA ITALIA S.P.A.
Indirizzo via Pietramarina 53
Località e Stato 50053 Sovigliana - Vinci (FI)
Italia
tel. +39 0571 7091
fax +39 0571 709.850

e-mail address of person responsible for this SDS : QHSE@colorobbia.it

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : CAV - Ospedale Pediatrico Bambino Gesù - Roma - tel. +39 06 68593726
Az. Ospedaliera Università Foggia - Foggia - tel. 800183459
Az. Ospedaliera - A. Cardarelli- Napoli- tel. +39 081 7472870
CAV - Policlinico Umberto I- Roma - tel. +39 06 49978000

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CAV - Policlinico A. Gemelli - Roma - tel. +39 06 3054343
Az. Ospedaliera Careggi - U.O. Tossicologia Medica - Firenze - tel.
+39 055 7947819
CAV - Centro Nazionale di Informazione Tossicologica - Pavia - tel.
+39 0382 24444
Ospedale Niguarda Ca' Granda - Milano - tel. +39 02 66101029
Az. ospedaliera Papa Giovanni XXIII - Bergamo - tel. 800883300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General : P103 - Read carefully and follow all instructions.P102 - Keep out of reach of children.P101 - If medical advice is needed, have product container or label at hand.
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.
Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria : This mixture does not contain any substances that are assessed to be a PBT or a

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for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following: irritation, redness

Inhalation : Adverse symptoms may include the following: respiratory tract irritation, coughing

Skin contact : No specific data.

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

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5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
Hazardous combustion products : Testing not required by Regulation (EC) No. 1907/2006 or Regulation (EC) No. 1272/2008.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.
For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.

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See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- | | | |
|---|---|---|
| Protective measures | : | Put on appropriate personal protective equipment (see Section 8).
Avoid breathing dust. |
| Advice on general occupational hygiene | : | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. |

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

- | | | |
|---|---|----------------|
| Recommendations | : | Not available. |
| Industrial sector specific solutions | : | Not available. |

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

No exposure indices known.

- | | | |
|--|---|--|
| Recommended monitoring procedures | : | Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) |
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European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : We recommend wearing protective glasses,

Skin protection

Hand protection : If prolonged contact with the product is expected, it is advisable to protect hands with work gloves resistant to penetration (ref. Standard EN 374). For the final choice of the material of the work gloves, it is also necessary to evaluate the process of use of the product and any other resulting products. It should also be remembered that latex gloves can give rise to sensitization phenomena.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

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The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	:	liquid [Powder.]
Color	:	Various
Odor	:	Odorless.
Odor threshold	:	Not available.
Melting point/freezing point	:	Not available.
Initial boiling point and boiling range	:	
Flammability	:	Not available.
Lower and upper explosion limit	:	Lower: Not applicable. Upper: Not applicable.
Flash point	:	Not available.
Auto-ignition temperature	:	Not applicable.
Decomposition temperature	:	Not available.
pH	:	Not available.
Viscosity	:	Dynamic : Not available. Kinematic : Not available.
Solubility in water	:	Not available.
Partition coefficient: n-octanol/water	:	Not applicable.
Vapor pressure	:	Testing not required according to Column 2 of Annexes VII, VIII, IX or X, or parts 1-2 of Annex XI of Regulation (EC) No. 1907/2006.
Relative density	:	Not available.
Vapor density	:	Not applicable.
Explosive properties	:	Not available.
Oxidizing properties	:	Not available.

Particle characteristics

Median particle size	:	Not available.
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SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or

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its ingredients.

- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : No specific data.
- 10.5 Incompatible materials** : No specific data.
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Conclusion/Summary : Not available.

Acute toxicity estimates

N/A

Irritation/Corrosion

Conclusion/Summary

Skin : Not available.
Eyes : Not available.
Respiratory : Not available.

Sensitization

Conclusion/Summary

Skin : Not available.
Respiratory : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

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Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following: irritation, redness
Inhalation : Adverse symptoms may include the following: respiratory tract irritation, coughing
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

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11.2. Information on other hazards

- 11.2.1 Endocrine disrupting properties : Not available.
11.2.2 Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (KOC) : Not available.
Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties : Not available.

12.7 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

- Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive

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2008/98/EC.

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number	-	-	-
14.2 UN proper shipping name	Not regulated.	Not regulated.	Not regulated.
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5. Environmental hazards	No.	No.	No.

- 14.6 Special precautions for user** : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- 14.7 Transport in bulk according to IMO instruments** : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on : Not applicable.

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**the manufacture, placing on the
market and use of certain
dangerous substances, mixtures
and articles**

Other EU regulations

**Industrial emissions (integrated
pollution prevention
and control) - Air** : Not listed

**Industrial emissions (integrated
pollution prevention
and control) - Water** : Not listed

Ozone depleting substances (1005/2009/EU)

None of the components are listed.

Prior Informed Consent (PIC) (649/2012/EU)

None of the components are listed.

Persistent Organic Pollutants

None of the components are listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

D.Lgs. 152/06 : Not determined.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Chemical Weapons Convention List Schedule I Chemicals

None of the components are listed.

Chemical Weapons Convention List Schedule II Chemicals

None of the components are listed.

Chemical Weapons Convention List Schedule III Chemicals

None of the components are listed.

Montreal Protocol

None of the components are listed.

Stockholm Convention on Persistent Organic Pollutants

Annex A - Elimination - Production

None of the components are listed.

Annex A - Elimination - Use

None of the components are listed.

Annex B - Restriction - Production

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None of the components are listed.

Annex B - Restriction - Use

None of the components are listed.

Annex C - Unintentional - Production

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Rotterdam Convention on Prior Informed Consent (PIC) - Industrial

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

Rotterdam Convention on Prior Informed Consent (PIC) - Severely hazardous pesticide

None of the components are listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Heavy metals - Annex 1

None of the components are listed.

POPs - Annex 1 - Production

None of the components are listed.

POPs - Annex 1 - Use

None of the components are listed.

POPs - Annex 2

None of the components are listed.

POPs - Annex 3

None of the components are listed.

Inventory list

Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.

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15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation
[Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

Full text of abbreviated H statements

Not applicable.

Full text of classifications [CLP/GHS]

Not applicable.

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Notwithstanding the above, the provisions of this clause shall not apply in the event of supplier wilful misconduct (dolo), in which case the provisions of current legislation shall apply.

